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## CRIMINAL LAW AND SENTENCING POLICY STUDY COMMITTEE

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Committee

Authority: P.L. 100-2010

Meeting Date: October 13, 2011  
Meeting Time: 1:00 P.M.  
Meeting Place: State House, 200 W. Washington St., Room 431  
Meeting City: Indianapolis, Indiana  
Meeting Number: 3

### MEETING AGENDA

- (1) Discussion of expungement draft.
- (2) Report from research group concerning data presented to the Criminal Code Evaluation Commission.
- (3) Discussion of court information needed by the Department of Correction.
- (4) Select next meeting date.

(The meeting will be broadcast over the Internet for those unable to attend. Please visit <http://media.ihets.org/senate431> to watch the Webcast.)

October 11, 2011